



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3589-3

Job Sheet 174468



Part No: D3589-3

Job Qty: 24 ea

Part Name: Arm Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/15/18

Job Tracking No:

Due Date: 3/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEET 4 IPP Rev:A 08-05-29 new issue DD verified by:EC IPP Rev:B 09-02-20 rev.b asper dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea	3/15/18	3/15/18	0.00	0.00	Start Up Machining-2	7m 9m L	JB 18-03-16
100	Hardinge	24 pcs	3/16/18	3/16/18	0.06	2.72	Hardinge	"	JB 18-03-16
120	QC	24 pcs	3/16/18	3/16/18	0.00	0.00	QC8		JB 18/03/17
130	Packaging	24 pcs	3/16/18	3/16/18	0.00	0.00	Packaging3-1		JB
140	QC21-SA	24 Ea	3/16/18	3/16/18	0.00	0.00	QC21		JB

Part Op 100 - 1-TURN AS PER FOLIO FA754 & DWG D3589
Descriptions: 130 - LOCATION: WA002

DAS
21
9-80

MAR 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R.500	304 SS roundbar .500	1.2000 ft (.05 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R.500	1	39	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Arm Guide	0.500inches ± 0.010	0.510 0.490	Diameter	
2	Arm Guide	0.650inches ± 0.030	0.680 0.620		
3	Arm Guide	0.058inches ± 0.010	0.068 0.048		

Plex 3/15/18 3:48 PM Dart.Gagnon.Michelle



Container No: S052023

Part: D3589-3

Job No: 174468

Serial No/Batch: S052023

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/16/18